

3.

가 가 가 가 가
가 가 가
2 가 .

()

3. ()

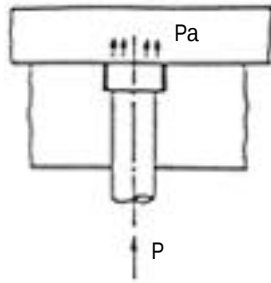
(4)

1. 가
2. 가
- 3.
- 4.
5. 가
6. 가
- 7.

< 17>

$P_a = P/A$

$P_a :$ $P :$ $A :$



< 17 >

FC

----- $Pa = 4 \text{ kgf/mm}^2$

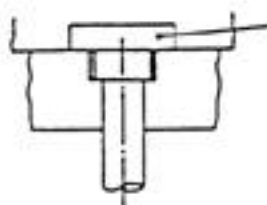
----- $Pa = 6 \text{ kgf/mm}^2$

----- $Pa = 6 \text{ kgf/mm}^2$



가 가
S45C, SK3가
HRC52 ~ 58

가



< 18 >

가 가

- 가

- 가

- 가



가



< 19 > C

- 가 : 0.1 ~ 0.5mm

- 가 : 0.005 ~ 0.01mm



가 가

< 19 > A

- : () 1.5 ~ 2

- : 3 ~ 8mm



가 가

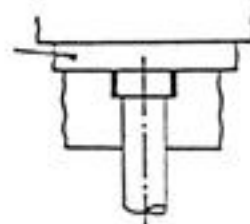
< 19 > W

- 가 가 1mm :

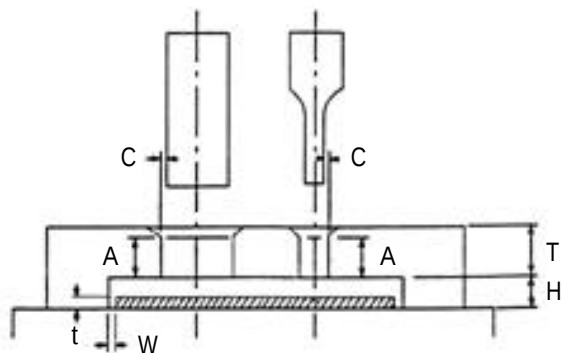
0.5 ~ 1mm ()

- 가 가 1mm :

1 ~ 2mm



-
- < 19> T
- 가 :
5mm
- 가 :
8mm
가 C R



-
- < 23>

■ 가

0.5~1.0mm가

-
- < 20>
- 가 : 0.05~0.1mm
- 가 : 0.005mm
- 가 가
- :
1.5~2
- : 3~8mm

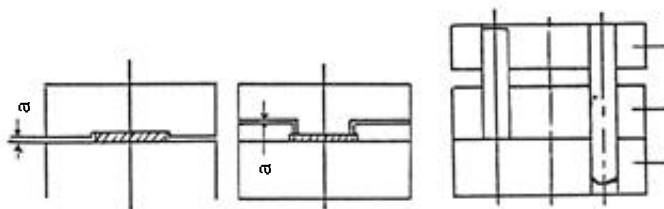
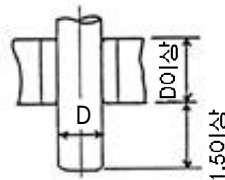
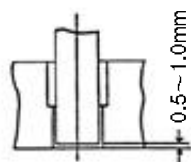
-
- 가 (0.03~0.05)
가
가 가
가 0.03~0.05mm
- 가 (Inner Guide) 가

< 23>

(: mm)

가	(H)	
	,	,
0.5	3	1.5~2
0.5~1.0	3.5~4	2.5
1.0~2.0	5~6	4
2.0~3.0	8	5
3.0	(2×t)+2	t+2

■ 가
가



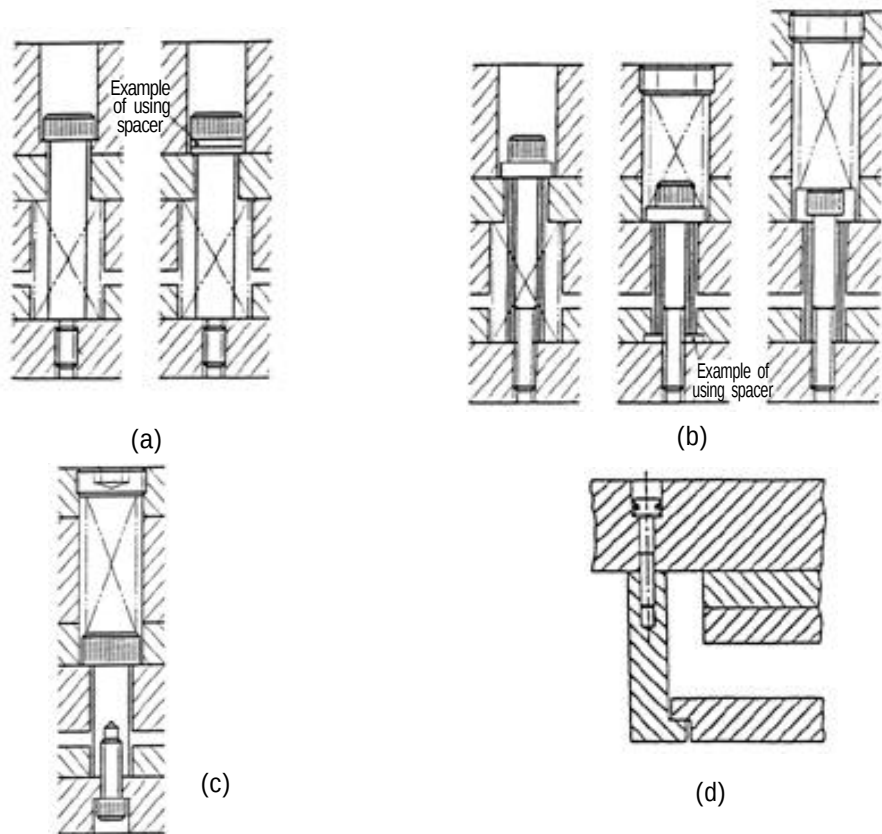
$a=0.03 \sim 0.05\text{mm}$

2000 JUL / 9



가

가



< 22> 가



: SCM435
: HRC33-38
: FE O

: SCM435
: S45C
: HRC48-52

: SCM435
: HRC33-38
: FE O

(a)

(b)

가

(c)

< 23>

•
< 24(a)>

-
- 가

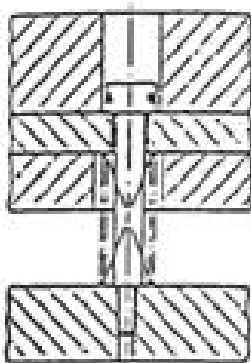
•
< 24(b)>
- 가

•
< 24(c)>

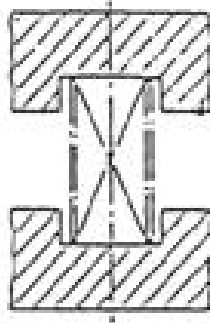
-가

•
< 24(d)>
- 가

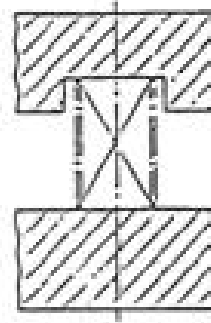
•가
< 24(e)>
- 가



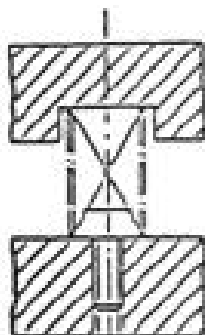
(a)



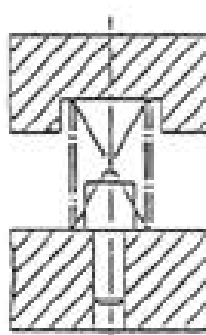
(b)



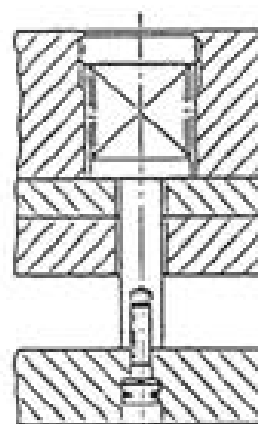
(c)



(d)



(e)



(f)

< 24> 가

■ 가

- 가

- 가

- 가

- 가

•
< 24(a)>

- 가

•
< 24(b)>

- 가

•
< 24(c)>

- 가

•
< 24(d)>

-

가

• 가
< 24(e)>

-

가

•
< 24(f)>

- 가

-

P·E

: (031)499-2191

용어해설

(Banking plate)

가 (Stripper guide)

가

가

가

가